

Custom Pattern Knives

PRICING: Please note that illustrations are one half actual size. However, dimensions listed for each pattern are actual size.

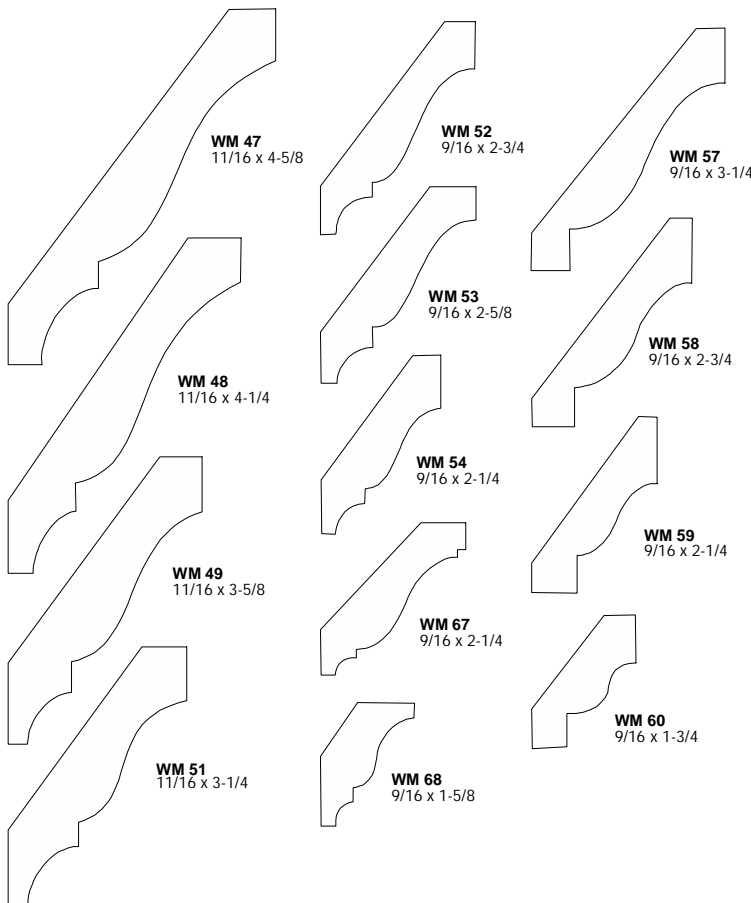
Patterns are to industry standards set by the Wood Molding and Millwork Producers Association. Where size and shape permit, knives are designed with "parting edges" to produce a finished piece in one pass.

Crown, bed and cove patterns use a separate "bottom" knife to produce bevels on the back side. Please specify if "bottom" knife is required. It will be equal in price to the top knife. Half-round knives can be used to produce dowel by making two passes.

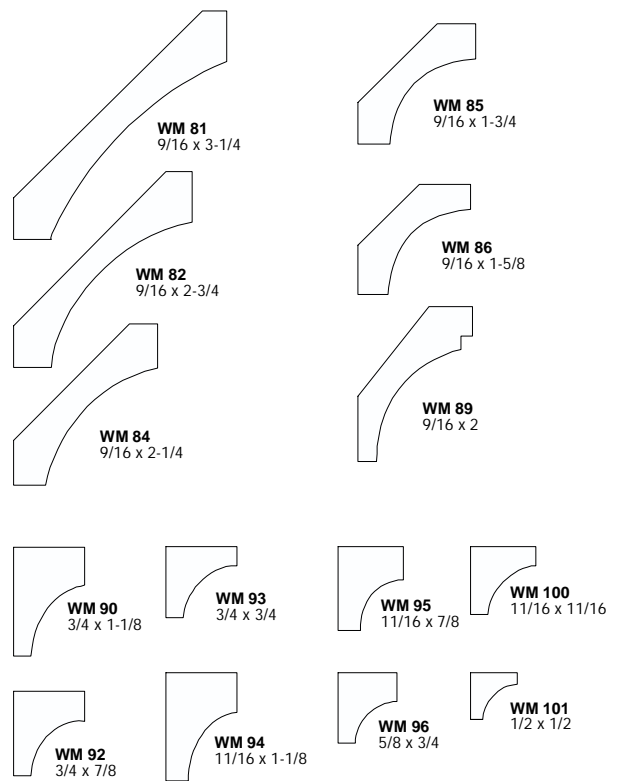
IMPORTANT: Knives up to 3-1/4" can be used in the Custom Knife Holder or the Planer Head. Knives wider than 3-1/4" must be used in the Planer Head.

So that we can send you the proper balance weights for each knife you order, please specify which size planer you have and whether you will be using the knife in the Custom Knife Holder for the Quick Change Molding Head, or placing the knife directly into the Planing Head.

CROWNS

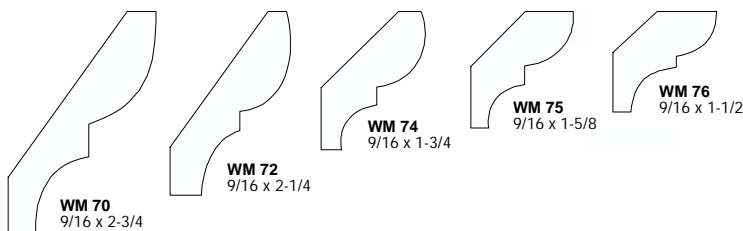


COVES



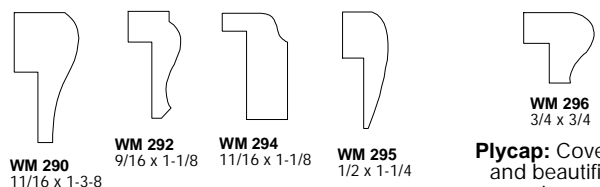
Cove: A molding with a concave profile used at corners, particularly as a ceiling cornice. Small coves may be used as inside corner guard.

BEDS



Crowns/Beds: Most often used where walls and ceiling meet. Crown mouldings are used to cover larger angles. Crowns are always "sprung" while beds are either "sprung" or plain. A "sprung" moulding has the interior corner beveled off to better fit a right angle joint.

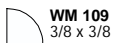
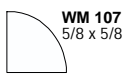
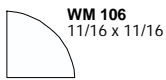
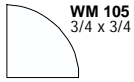
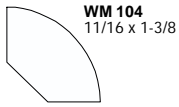
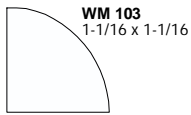
WAINSCOT/PLYCAP MOLDINGS



Wainscot Cap: Sometimes called a dado cap, this trims out the upper edge or top of a wainscot. Also called a wainscot moulding.

Plycap: Covers and beautifies plywood's rough sandwich edge in installations where it is exposed to view.

QUARTER ROUNDS

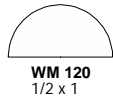


Quarter Round: Versatile quarter round may be used as a base shoe, inside corner moulding or to cover any 90° recessed junctures. Often used to cover the line where roof and siding meet on exteriors.

Half Round: A moulding whose profile is half a circle. May be used as a screen moulding or bead, shelf edge or panel mould.

Base Shoe: Applied where base moulding meets the floor. Protects base moulding from damage by cleaning tools. Conceals any uneven lines or cracks where base meets the floor.

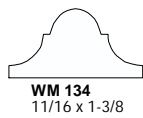
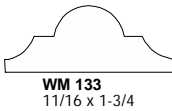
HALF ROUNDS



BASE SHOE



ASTRAGAL



Astragal: This moulding includes two different types, a T-Astragal and a Flat Astragal. The "T" is attached to one of a pair of doors to keep one door from swinging through the opening. The flat astragal, which in Greek architecture was a bead around a column below the cap, is used for decorative purposes.

SHELF EDGE/ SCREEN MOULD



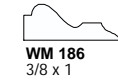
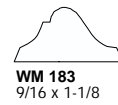
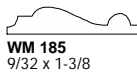
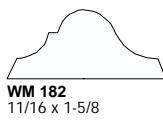
Screen Mould: A small moulding which covers the seam where screening is fastened to the screen frame. Also used as a shelf edge.

GLASS BEAD

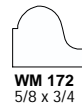
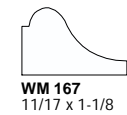
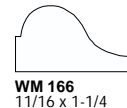
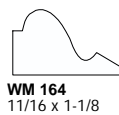
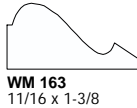


Glass Bead: Also called glass stop, cove and bead, putty bead, glazing bead and staff bead. Used to hold glass in place.

PANEL MOLDINGS

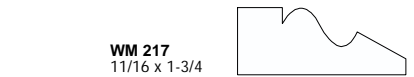
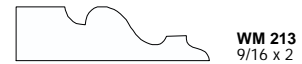


BASE CAPS



Base Cap: A decorative member installed flush against the wall and the top of an S4S baseboard. Also a versatile panel moulding.

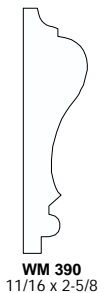
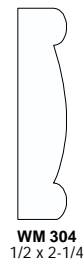
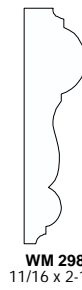
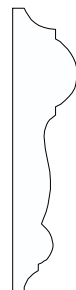
SHINGLE/PANEL MOLDINGS



Panel Moulding: A panel moulding is a decorative pattern, originally used to trim out raised panel wall construction. It is most useful fabricated as a frame, surrounding attractive wall covering for a paneled effect on walls.

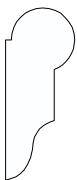
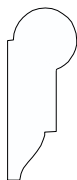
Shingle Moulding: May be used in similar ways but originally was used on the rake of a building or around exterior window frames.

CHAIR RAILS



Chair Rail: An interior moulding usually applied about one third the distance from the floor, paralleling the base moulding and encircling the perimeter of a room.

PICTURE MOLDING

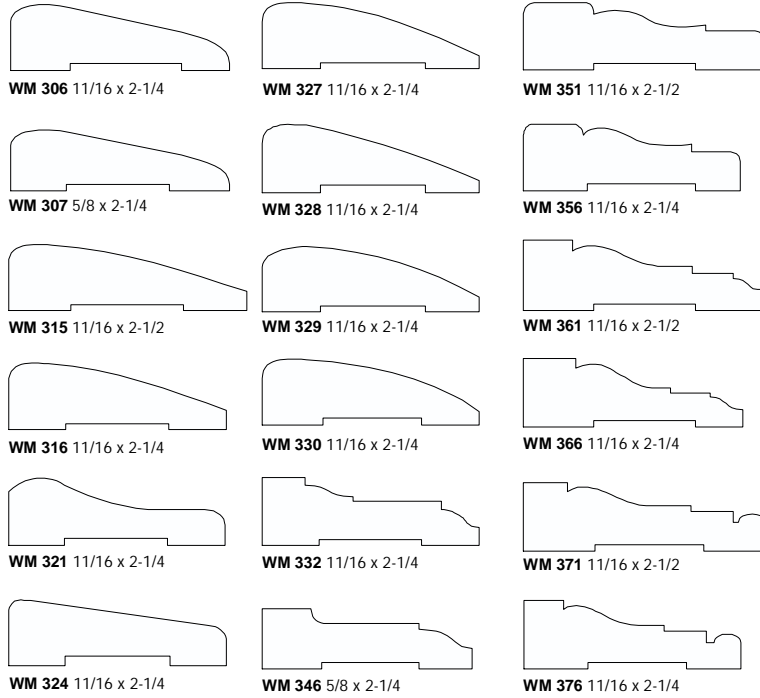


Picture Mold: Used to support hooks for picture hanging. Applied around a room's circumference near the ceiling line.

Also, Woodmaster carries the following items not illustrated:

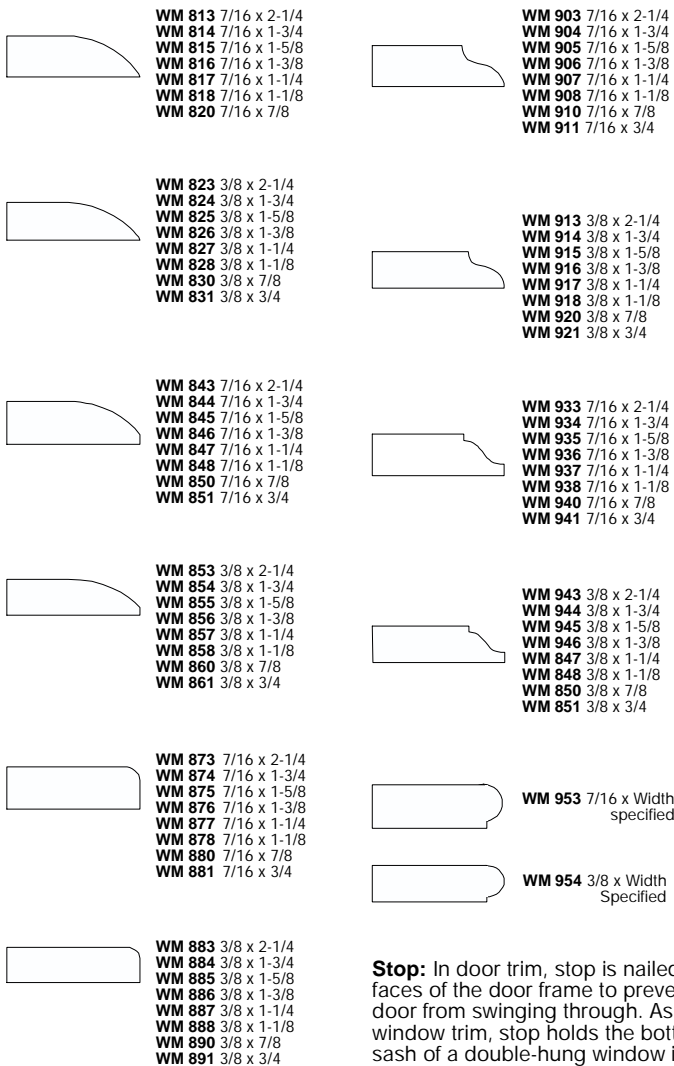
CK 370 Back Relief Knives (per inch) . . . \$ 26.40 **CK 385**
384 1" Edging Knife \$ 26.40 **CK 387** 1"
 1/4" Parting Bits \$ 26.40 **CK 388** 3/4" "V"
 Rabbet Knife \$ 26.40 **CK 388V** 3/4" "V"
 Tongue & Groove Set \$ 52.80 **CK 389V** 2" "V"
 Tongue & Groove Set . . . \$104.00 **CK 388** 3/4"
 Tongue & Groove Set \$ 52.80 **CK389** 2"
 Tongue and Groove Set \$104.00 as

CASING



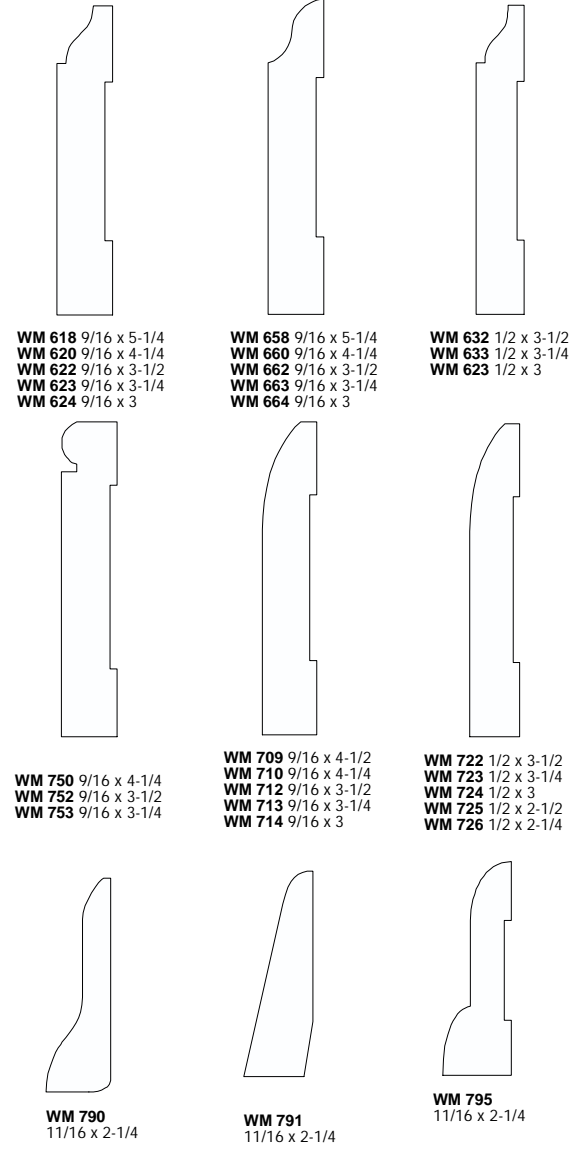
Casing: Used to trim inside and outside door and window openings

STOPS



Stop: In door trim, stop is nailed to the faces of the door frame to prevent the door from swinging through. As window trim, stop holds the bottom sash of a double-hung window in

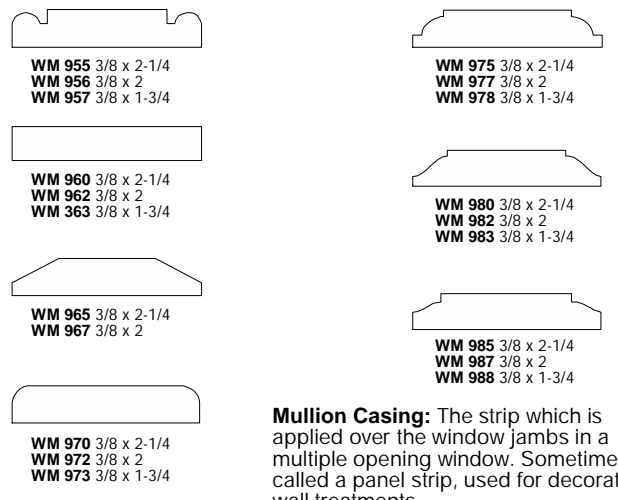
BASE MOLDINGS



Base can be 11/16" or 5/8" thick if specified.

Base: Applied where floor and walls meet, forming a visual foundation. Protects walls from kicks and bumps, furniture and cleaning tools. Base may be referred to as one, two or three member. The Base Shoe and Base cap are used to conceal uneven floor and wall junctions.

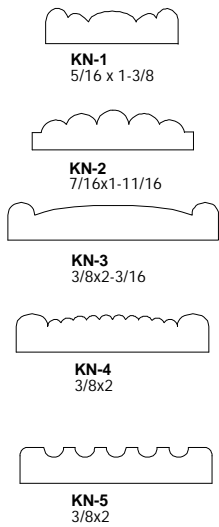
PANEL STRIPS/MULLION CASINGS



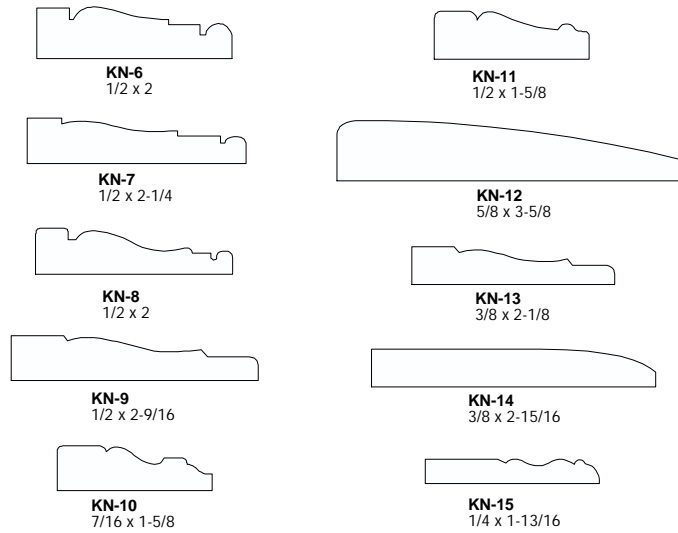
Mullion Casing: The strip which is applied over the window jambs in a multiple opening window. Sometimes called a panel strip, used for decorative wall treatments.

Woodmaster also offers the following non-standard patterns!

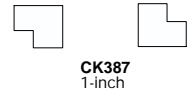
BATTENS



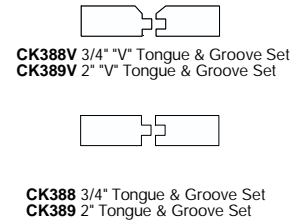
CASINGS AND BASE



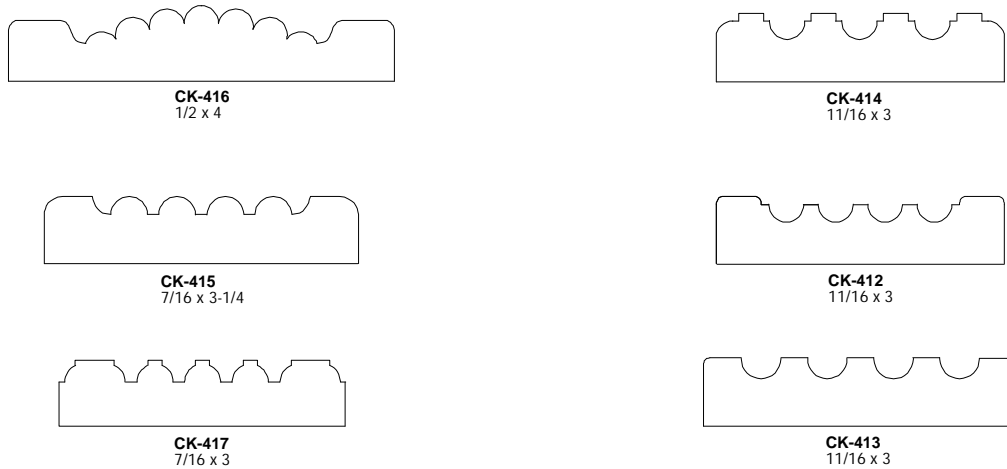
RABBET KNIVES



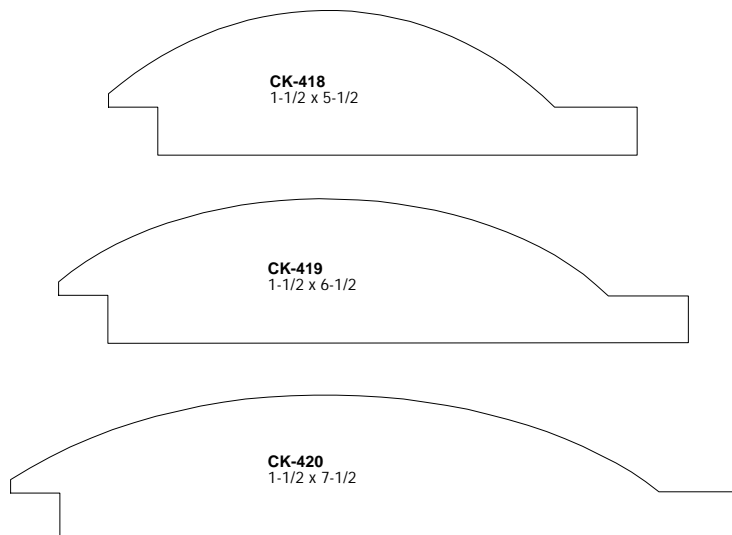
TONGUE & GROOVE



FLUTED & REEDED CASING



LOG CABIN SIDING



Also, Woodmaster carries the following items not illustrated:

- CK 370 Back Relief Knives** (per inch) **\$22.00**
- CK 384 1" Edging Knife** **\$22.00**
- CK 385 1/4" Parting Bits** **\$22.00**